Instructions for regeneration.

The Euro VI Norm in force since 1 January 2014 limits particulate emissions in exhaust gases to under 10 mg/kWh. This requirement can be met by fitting a diesel particulate filter. It retains 99% of the particulates. So it plays a key role in the protection of people and the environment.

These brief instructions show you what to look out for and what to do when the diesel particulate filter is full and thus requires regeneration. At the mere push of a button, you can ensure optimum engine output and avoid possible follow-up costs.

Filtered facts.

Important! If there is no regeneration, the consequences can be serious:
• Reduction in engine output
• Increase in fuel consumption
• Downtime due to vehicle being in the workshop
• Costs for filter change

Please note: changes may have been made to the products since this brochure went to print. The manufacturer reserves the right to make changes to the design, form, colour and specification during the delivery period, provided these changes, while taking into account the interests of the vendor, can be deemed reasonable with respect to the purchaser. Where the vendor or the manufacturer uses symbols or numbers to describe an order or the subject of an order, no rights may be derived solely from these. The illustrations may show accessories and items of optional equipment which are not part of standard specification. Colours may differ slightly from those shown in the brochure, owing to the limitations of the printing process. This brochure has been compiled by Daimler AG of Germany and is distributed internationally. It provides a general indication the range of models, features, optional extras and/or colours available in various countries. Some of the models, features, optional extras and/or colours shown may not be available in your country or may only be available in a different specification. Additionally some models, features, optional extras and/or colours may only be available in combination with others. For current and more specific information in relation to the range of models, features, optional extras and colours available in your country, and their pricing, you should contact your nearest authorised Mercedes-Benz partner. www.mercedes-benz.com

Supplier: Daimler AG, Mercedesstraße 137, 70327 Stuttgart
00.000.0000.0000.0000/010/011 Printed in Germany

Regeneration phases:
If the diesel particulate filter is full, the particles are generally burned in automatic regeneration at very high exhaust gas temperatures. If the operating conditions do not allow this, manual regeneration is necessary.

Automatic regeneration:
If all operating conditions are met, automatic regeneration starts while driving - without the need for driver intervention.

Manual regeneration:
Frequent short trips and low-load operation often make automatic regeneration impossible. To save fuel and protect the exhaust system, we recommend blocking automatic regeneration until you receive the manual regeneration prompt in the display of the instrument panel and colored event window on the on-board computer.

Speed-dependent automatic regeneration:
This regeneration is recommended for short-distance operation (i.e. construction site traffic) and is triggered by exceeding a fixed speed. The parameter settings must be carried out exclusively by your workshop.

Clean performance thanks to regeneration.

The Mercedes-Benz genuine diesel particulate filter – for optimum engine output and economical driving.

The Mercedes-Benz genuine diesel particulate filter – for optimum engine output and economical driving.
The regeneration phases: what you must do and when.

Observe the cockpit display and the on-board computer’s colored event windows. In this way you will always know what the regeneration status level is or whether the conditions require manual generation.

<table>
<thead>
<tr>
<th>REGENERATION STATUS</th>
<th>DISPLAY/INDICATOR IN COMBINATION INSTRUMENT</th>
<th>ON-BORD COMPUTER EVENT WINDOWS</th>
<th>DRIVER MEASURES</th>
<th>TRIGGERING CONDITIONS FOR MANUAL GENERATION</th>
<th>REGENERATION START/BLOCK FOR VEHICLES UNTIL 10/2015</th>
<th>REGENERATION START/BLOCK FOR VEHICLES FROM 10/2015. OPERATION EXCLUSIVELY VIA STEERING WHEEL BUTTON</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>![Automatic regeneration indicator]</td>
<td>![Automatic regeneration event window]</td>
<td>![Warning]</td>
<td>Let regeneration start. Please observe the Operating Instructions</td>
<td><img src="broken" alt="Button for blocking regeneration" /></td>
<td><img src="broken" alt="Press and hold the start button for 3 seconds" /></td>
</tr>
<tr>
<td>2</td>
<td>![Manual regeneration indicator]</td>
<td>![Manual regeneration event window]</td>
<td>![Warning]</td>
<td>Please start regeneration. Please observe the Operating Instructions</td>
<td><img src="broken" alt="Only when vehicle is stationary: trigger regeneration within the next 3 hours" /></td>
<td><img src="broken" alt="Press and hold the start button for 3 seconds" /></td>
</tr>
<tr>
<td>3</td>
<td>![Manual regeneration indicator]</td>
<td>![Manual regeneration event window]</td>
<td>![Warning]</td>
<td>Start regeneration immediately. Please observe the Operating Instructions</td>
<td><img src="broken" alt="Only when vehicle is stationary: trigger regeneration within the next 30 minutes" /></td>
<td><img src="broken" alt="Press and hold the start button for 3 seconds" /></td>
</tr>
<tr>
<td>4</td>
<td>![Manual regeneration indicator]</td>
<td>![Manual regeneration event window]</td>
<td>![Warning]</td>
<td>Start regeneration immediately. Please observe the Operating Instructions</td>
<td><img src="broken" alt="Only when vehicle is stationary: trigger regeneration immediately" /></td>
<td><img src="broken" alt="Press and hold the start button for 3 seconds" /></td>
</tr>
<tr>
<td>5</td>
<td>![Manual regeneration not possible indicator]</td>
<td>![Manual regeneration event window]</td>
<td>![Warning]</td>
<td>Stop vehicle. Contact service centre. Regeneration is no longer possible.</td>
<td><img src="broken" alt="Reduce output: go to nearest workshop immediately" /></td>
<td><img src="broken" alt="Press and hold the start button for 3 seconds" /></td>
</tr>
</tbody>
</table>

1 To save fuel and protect the exhaust system. 2 Period variable depending on usage conditions. 3 Regeneration should only be blocked in hazardous zones, e.g. if there is a risk of fire near flammable materials.