



Mercedes-Benz Genuine
Remanufactured Parts.



Genuine Remanufactured Engines and Transmissions from Mercedes-Benz.

Your key to more flexibility.

Mercedes-Benz
Vans. Born to run.





How to keep your Mercedes the real thing— even with high mileage and a tight budget.

Mercedes-Benz Genuine Remanufactured Engines and Transmissions are a very convincing proposition. They are the particularly cost-effective and flexible repair solution for many Mercedes-Benz Vans. From basic aggregates to complete, remanufactured units, we are able to offer a complete portfolio for all repair requirements. All Genuine Remanufactured assemblies have this in common: they lower costs without compromising tried-and-tested Mercedes-Benz quality.

Mercedes-Benz Genuine Remanufactured assemblies are completely overhauled to high standards, updated with Mercedes-Benz GenuineParts and subsequently checked on in-house test stands.

This allows us to quickly get your vehicle back on the road – saving both time and money. See for yourself by specifically asking your Mercedes-Benz Service Partner for Mercedes-Benz Genuine Remanufactured assemblies for your van.

Your advantages at a glance.

Outstanding price/performance ratio

- From the short block to a complete engine – our flexible packages have the right solution for every requirement. In one delivery, including transport costs to your Mercedes-Benz Service Partner.
- Giving the old parts in part-exchange enables you to save even more costs.
- All complete assemblies are delivered with control units, updated software and new wiring to prevent electrical shorts, contact difficulties and engine fire.



Guaranteed Mercedes-Benz quality

- All wear parts are replaced by Mercedes-Benz GenuineParts.
- Genuine Remanufactured assemblies are tested to the highest Mercedes-Benz standards.
- The latest technological developments and quality-related improvements are incorporated into the remanufacturing process. This means that the performance of all delivered Genuine Remanufactured assemblies is improved.
- We offer a manufacturer's warranty of up to 2 years for our engines and transmissions.*



Availability assured

- The comprehensive Mercedes-Benz Service Network offers a wide product portfolio: over 4500 Mercedes-Benz Genuine Remanufactured assemblies are already available.
- The high level of parts availability ensures shorter repair times. Which means gratifyingly short vehicle downtimes.



Conservation of resources during manufacture

- Mercedes-Benz Genuine Remanufactured Parts not only save money, but also large amounts of energy and raw materials.



* Warranty terms may vary by country.

We keep the best and replace the rest.

Remanufacturing. In a multi-stage process using our exclusive know-how as the manufacturer, the assemblies are professionally dismantled, cleaned and remanufactured to high standards. Both engines and transmissions undergo this process. Wear parts are always replaced by Mercedes-Benz GenuineParts. All the assemblies are then subjected to stringent quality control according to Mercedes-Benz test criteria. To ensure the consistently high quality of the remanufacturing processes, we have had them audited and certified by an external service provider, and we carry out continuous quality assurance.

Which means that you receive a Mercedes-Benz assembly that performs in every respect: in terms of price, technology and quality.

The remanufacturing process – quality based on manufacturer expertise.

1. >>>> 2. >>>> 3. >>>> 4. >>>> 5. >>>> 6.



Disassembly

The assembly is first professionally stripped down to its individual parts, then the valuable materials are systematically segregated and fed into the recycling process where appropriate. This protects the environment: The manufacture of Mercedes-Benz Genuine Remanufactured Parts requires far less energy and raw materials compared to new parts. Only 1 % of old parts is waste, for example.

Cleaning

Various cleaning procedures are used in a complex cleaning process that is suited to the part(s) in question – e.g. special washing processes and solvent baths for cleaning large surfaces, and sand or glass blasting for detailed areas. But there is nothing to beat the final hand-finishing that ensures perfect cleanliness.

Testing

All parts are required to meet the highest test criteria. To this end, each part is given a detailed visual and functional examination during which any damage is immediately detected. Sophisticated measuring procedures check for dimensional accuracy and faults that are not easy to recognize such as hairline cracks and leaks. If parts fail to meet the test criteria they are rejected.

Remanufacturing

All reusable parts are remanufactured using the latest processes, and therefore fully meet Mercedes-Benz specifications in every respect. These processes use manufacturing engineering which only we as the manufacturer of the original assembly can ensure. The remanufacturing of Mercedes-Benz Genuine Remanufactured Parts saves considerable energy and raw materials.

Reassembly

All tested parts are put together to form a complete Mercedes-Benz Genuine Remanufactured assembly in accordance with the stringent Mercedes-Benz standards. Quality-related changes are automatically incorporated in the process.

Quality control

Before being dispatched, each assembly is tested on Mercedes-Benz test stands according to the strict criteria for series production of new assemblies – for the highest quality, functionality and durability.



As individual as your repair needs: Genuine Remanufactured Components and Engines.

Reduced downtimes and reasonable repair costs: In our comprehensive and readily available portfolio of Genuine Remanufactured Parts, you will find the perfect repair solution for your engine repair needs: From short to long block engines to remanufactured complete engines – all inclusive with a 2-year warranty (may vary by market).

- **You can choose the most suitable repair solution**, depending on whether you want the vehicle ready for use as soon as possible or the repair to be particularly low in price.
- **Your engine remains the genuine product** – thanks to the outstanding know-how of our employees, standardized processes with testing according to specifications and Genuine Remanufactured Parts in Mercedes-Benz quality.
- **You can rely on a Genuine Remanufactured Part in every respect:** It meets the high Mercedes-Benz standards, the latest technological standard and is designed for a long service life.
- **Our 2-year warranty** allows you to drive with peace in mind – warranty terms may vary by country.
- **Our parts are designed for a “second lease of life” from the start:** Highly durable parts such as a crankshaft can even be remanufactured up to 4 times.
- **Valuable raw materials are conserved**, as even the materials of old parts that are no longer usable are segregated and recycled.
- **Further savings** for you by returning the old part.
- **There is a further cost advantage:** Transport costs to the Mercedes-Benz Service Partner are already included in the quoted price.

The choice is yours: our range of Mercedes-Benz Genuine Remanufactured Engines.

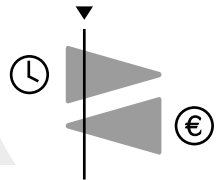
Short block

Application: If the cylinder head and other detachable parts can still be used. In case of engine damage and if high savings are crucial.

Your advantages:

- Approx. 60% lower price compared to replacing the entire engine owing to reuse of engine components and detachable parts that are still functional.
- Reduced downtimes thanks to the rapid availability.

► More information can be found on page 8.



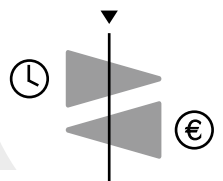
Long block engine with and without injector

Application: For more serious damage, e.g. on crankshaft, cylinder head or injectors.

Your advantages:

- High savings since detachable components that are still functional are reused, e.g. turbocharger or injectors.
- Reduced downtimes because the engine does not have to be assembled from individual components.

► More information can be found on page 9.



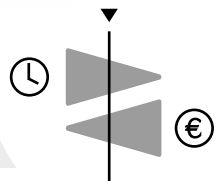
Basic engine

Application: For even more serious damage, e.g. if injectors and high pressure pump and water pump (OM651) or vibration dampers (OM646) have to be replaced.

Your advantages:

- Attractive offer for the perfect balance between rapid repair and high economic efficiency.
- Reduced downtimes because the engine does not have to be assembled from individual components.
- Includes further high-quality components, e.g., high pressure pump or water pump.

► More information can be found on page 10.



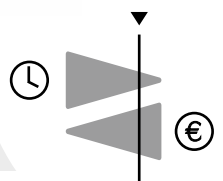
Complete engine

Application: Suitable for all types of damage, if a premium product with the best possible availability and longest possible durability is required.

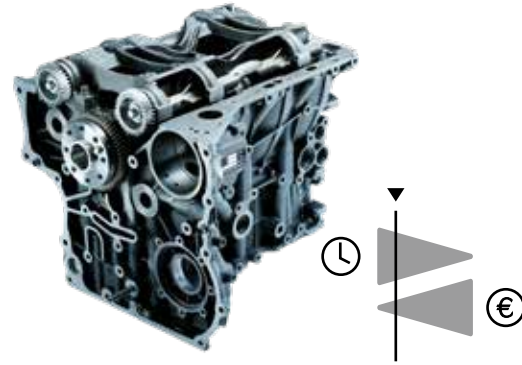
Your advantages:

- Plug-and-play to minimize downtimes.
- Profitable investment if the vehicle is intended to deliver maximum availability in the long term.
- Premium product for maximum service life and high efficiency.

► More information can be found on page 11.



Short block – the low-cost option.



- Cost-effective alternative with approx. 60% price advantage compared to the complete engine. High savings potential by reusing detachable components that are still functional.
- Practical option in case of engine damage when the cylinder head and other detachable parts can still be used.

At a glance

Package contents

- Piston
- Crankshaft
- Connecting rods
- Cylinder crankcase
- Various small parts

Vehicle and engine model series

- Sprinter, Vito, Viano
- Engine model series: OM646, OM651

Warranty

2-year warranty – may vary by country.

Please check the detailed information about product contents and part numbers in VeDoc/EPC/iParts or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.

Advantages

Availability – rapidly back on the road

- **Reduced downtimes** thanks to prompt availability.
- **Secure delivery** in a special transport box.

Cost advantage – replacement on a tight budget

- **Approx. 60% lower costs compared to replacing the entire engine** since engine components such as cylinder head, injection and all detachable components that are still functional are reused.
- **Attractive offer** for price-sensitive customers with their own workshop.

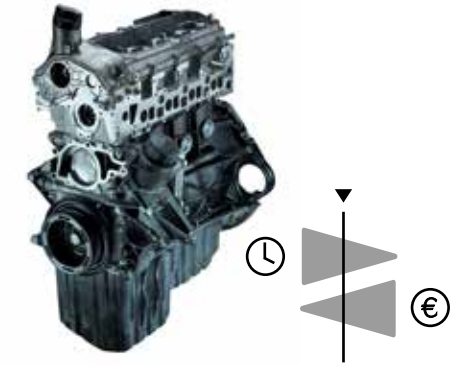
New parts or new part standards – fitness program for your engine

- **Excellent smooth running characteristics** since all rotating components are finely balanced corresponding to the current technical status of new parts, e.g., crankshaft and camshaft.
- **High reliability, leak tightness and durability** since all wear parts and small parts are replaced with Mercedes-Benz GenuineParts, e.g., seals, bearing shells and pistons. The result is:
- **Less friction on pistons and shafts** ensures optimum smooth running characteristics, efficient fuel consumption and engine leak tightness.
- **Compliance with emissions regulations and improved longevity** because valve guides are always replaced and valve seat rings are reworked to the dimensions of the new part.

Cleaning and examination – carefully cleaned and tested

- **All functional surfaces are carefully cleaned with environmentally friendly cleaning agents.** This also reveals any hidden damage. Components that are especially difficult to clean such as the crankcase are cleaned in a multistage industrial process and checked for cleanliness. Advantage: Consequential damage from “bearing seizures” resulting from dirt is avoided. Performance and fuel consumption reach the level of a new engine.
- **Detection of micro-damage on highly stressed components** using a special crack test procedure with fluorescent magnetic powder. This ensures longevity of the repaired engine parts.
- **Highly sensitive test procedures in order to comply with production tolerances in the area of μ -meters.** While remanufacturing cylinder crankcases and crankshafts, the spherical shape of the piston ring on the main bearing and the connecting rod bearing must be between 2 and 4 μ m.

Long block engine – the flexible solution – optional with injector.



- Economical solution with an approx. 45% price advantage compared to the complete engine. High savings potential since detachable components that are still functional are reused.
- Including cylinder head and preassembled valves. They are delivered with or without injectors as requested.

At a glance

Package contents

- Injectors (optional)
- Piston
- Crankshaft
- Camshaft
- Oil pump
- Oil spray nozzles
- Oil pan
- Connecting rods
- Cylinder head with preassembled valves
- Cylinder crankcase
- Various small parts

Vehicle and engine model series

- Sprinter, Vito, Viano
- Engine model series: OM651

Warranty

2-year warranty – may vary by country.

Please check the detailed information about product contents in VeDoc/EPC, or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.

Advantages

Availability – rapidly back on the road

- **Reduced downtimes** thanks to prompt availability.
- **Quick installation possible** because major valves are already pre-assembled in the cylinder head and because they are delivered in a special transport container.
- **Practical solution in case of more serious engine damage** such as crankshaft damage where the cylinder crankcase and cylinder head (possibly the injector) are damaged.

Cost advantage – replacement on a tight budget

- **Attractive offer for price-conscious customers** who need a remanufactured engine with a fully reconditioned cylinder head.
- **Less expensive than buying the short block** plus any required replacement parts separately.
- **Approx. 45% lower costs compared to replacing the entire engine** since all engine components and detachable parts that are still functional are reused.
- **Approx. 30% savings during the replacement compared to replacing the complete engine** for the option “long block engine with injectors”.

New parts or new part standards – fitness program for your engine

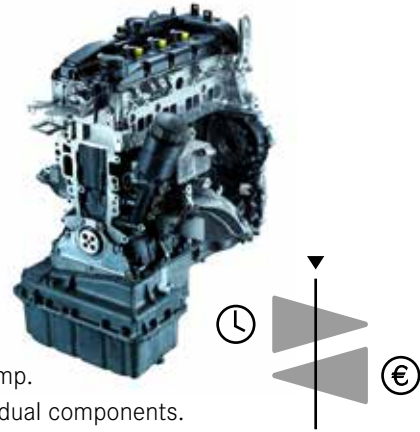
- **Excellent smooth running characteristics** since all rotating components are finely balanced corresponding to the current technical status of new parts, e.g., crankshaft and camshaft.

- **High reliability and durability** since all wear parts and small parts are replaced with Mercedes-Benz GenuineParts, e.g., seals, bearing shells and pistons. The result is:
- **Less friction on pistons and shafts** ensures optimum smooth running characteristics, efficient fuel consumption and engine leak tightness.

Cleaning and examination – carefully cleaned and tested

- **All functional surfaces are carefully cleaned with environmentally friendly cleaning agents.** This also reveals any hidden damage. Components that are especially difficult to clean such as the crankcase are cleaned in a multistage industrial process and checked for cleanliness. Advantage: Consequential damage from “bearing seizures” resulting from dirt is avoided. Performance and fuel consumption reach the level of a new engine.
- **Detection of micro-damage on highly stressed components** using a special crack test procedure with fluorescent magnetic powder. This ensures longevity of the repaired engine parts.
- **Highly sensitive test procedures in order to comply with production tolerances in the area of μ -meters.** While remanufacturing cylinder crankcases and crankshafts, the spherical shape of the piston ring on the main bearing and the connecting rod bearing must be between 2 and 4 μ m.
- **Legal emission levels and efficient fuel consumption:** The Genuine Remanufactured Engines are checked on high-tech company test stands with regard to output, torque, fuel consumption and compliance with statutory emission levels.

Basic Engine – the perfect balance.



- Perfect balance between rapid repair and attractive part price: approx. 30% price advantage compared to the complete engine.
- Including cylinder head, injectors, high pressure pump, vacuum pump and water pump.
- Reduced downtimes because the engine does not have to be assembled from individual components.

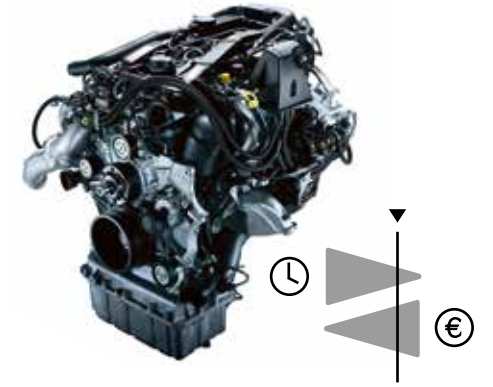
At a glance

Package contents	Vehicle and engine model series
<ul style="list-style-type: none"> • Injectors • Piston • Crankshaft • Camshaft • Oil separator (OM651) • Oil pump • Oil spray nozzles • Oil pan • Connecting rods • Vacuum pump (OM651) • Water pump (OM651) • Cylinder head with preassembled valves 	<ul style="list-style-type: none"> • Cylinder crankcase • Various small parts • High-pressure pump (OM651) • Vibration damper (OM646)
	<ul style="list-style-type: none"> • Sprinter, Vito, Viano, V-Class, Vaneo, Citan, Vario (T2) • Engine model series: OM646, OM651, OM607, OM622, OM626
Warranty	
	<p>2-year warranty – may vary by country.</p> <p>Please check the detailed information about product contents in VeDoc/EPC, or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.</p>

Advantages

Availability – rapidly back on the road	Cleaning and examination – carefully cleaned and tested
<ul style="list-style-type: none"> • Quick replacement solution for severe engine damage such as crankshaft damage where the cylinder crankcase, the cylinder head and the injectors are damaged. • Quick installation possible because they are delivered in a special transport container with valves and cylinder heads that are already preassembled. • Drastically reduced non-operational times thanks to prompt availability because the engine does not have to be assembled from individual components. 	<ul style="list-style-type: none"> • All functional surfaces are carefully cleaned with environmentally friendly cleaning agents. This also reveals any hidden damage. Components that are especially difficult to clean such as the crankcase are cleaned in a multistage industrial process and checked for cleanliness. Advantage: Consequential damage from “bearing seizures” resulting from dirt is avoided. Performance and fuel consumption reach the level of a new engine. • Detection of micro-damage on highly stressed components using a special crack test procedure with fluorescent magnetic powder. This ensures longevity of the repaired engine parts. • Highly sensitive test procedures in order to comply with production tolerances in the area of μ-meters. While remanufacturing cylinder crankcases and crankshafts, the spherical shape of the piston ring on the main bearing and the connecting rod bearing must be between 2 and 4 μm. • Legal emission levels and efficient fuel consumption: Each Genuine Remanufactured Engine is checked on high-tech company test stands with regard to output, torque, fuel consumption and compliance with statutory emission levels. • Improved long-term corrosion protection and high-end appeal because the complete engine is painted after the test run.
Cost advantage – replacement on a tight budget	
<ul style="list-style-type: none"> • Attractive offer for price-sensitive customers who are looking for a perfect balance between quick repair and low-cost offer. • 30% lower costs compared to installing a complete engine by reusing all detachable components that are still functional. • Considerable savings potential in case of more serious engine damage (crankshaft damage, damaged cylinder head or defective injectors) by reusing all detachable components that are still functional. 	
New parts or new part standards – fitness program for your engine	
<ul style="list-style-type: none"> • Excellent smooth running characteristics since all rotating components are finely balanced corresponding to the current technical status of new parts, e.g., crankshaft and camshaft. • High reliability and durability since all wear parts and small parts are replaced with Mercedes-Benz GenuineParts, e.g., seals, bearing shells and pistons. • Less friction on pistons and shafts ensures optimum smooth running characteristics, efficient fuel consumption and engine leak tightness. 	

Complete engine – the all-round package.



- Plug-and-play to minimize non-operational times.
- Profitable investment if the goal for the vehicle is to convince with maximum availability for quite some time.
- Premium product for maximum service life, high output at optimum fuel consumption.

At a glance

Package contents	Vehicle and engine model series
<ul style="list-style-type: none"> • EGR valve • Fill level sensor • High-pressure pump • Injectors • Piston • Crankshaft • Manifold • Engine wiring harness • Camshaft • Oil separator • Oil pump • Oil spray nozzles • Oil pan 	<ul style="list-style-type: none"> • Connecting rods • Rail • Vibration damper • Turbocharger • Vacuum pump • Heat pump • Water pump • Cylinder head with preassembled valves • Cylinder crankcase • Cylinder liners • Various small parts
	<ul style="list-style-type: none"> • Sprinter, Vito, Viano, V-Class, Vaneo, Vario (T2) • Engine model series: OM646, OM651
Warranty	
	<p>2-year warranty – may vary by country.</p> <p>Please check the detailed information about product contents in VeDoc/EPC, or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.</p>

Advantages

Availability – rapidly back on the road	Cleaning and examination – carefully cleaned and tested
<ul style="list-style-type: none"> • Plug-and-play: Comprehensive package contents with preassembled components and optimum dimensional accuracy ensure short downtimes. • The old engine simply has to be removed and the new one installed. • Saves effort and time since more than 4,000 complete engines are permanently in stock. • Reduced effort due to optimum engine running characteristics and long durability. 	<ul style="list-style-type: none"> • Compliance with emissions regulation and improved longevity by replacing the valve guides and reworking to the dimensions of the new part. • Full functionality and longevity are ensured and consequential damage avoided since parts that are obviously functional such as vibration dampers always undergo a functional or dimensional check and are replaced by new parts if necessary.
Cost advantage – replacement on a tight budget	
<ul style="list-style-type: none"> • Reduced downtime costs because the vehicle is ready for service again as quickly as possible. • Quickly ready for service after the engine replacement thanks to prefilling with break-in engine oil (Mercedes-Benz special mixture). • High old part reuse rate contributes to the attractive overall genuine remanufactured part price. 	
New parts or new part standards – fitness program for your engine	
<ul style="list-style-type: none"> • Excellent smooth running characteristics since all rotating components are precisely balanced corresponding to the current technical status of new parts, e.g., crankshaft and camshaft. • High reliability and durability since all wear parts and small parts are replaced with Mercedes-Benz GenuineParts, e.g., belt pulleys, vibration dampers, critically pressurized lines, bearing shells and pistons. • Less friction on pistons and shafts ensures optimum smooth running characteristics, efficient fuel consumption and engine leak tightness. 	<ul style="list-style-type: none"> • All functional surfaces are carefully cleaned with environmentally friendly cleaning agents. This also reveals any hidden damage. Components that are especially difficult to clean such as the crankcase are cleaned in a multistage industrial process and checked for cleanliness. Advantage: Consequential damage from “bearing seizures” resulting from dirt is avoided. Performance and fuel consumption reach the level of a new engine. • Detection of micro-damage on highly stressed components using a special crack test procedure with fluorescent magnetic powder. This ensures longevity of the repaired engine parts. • Highly sensitive test procedures in order to comply with production tolerances in the area of μ-meters. While remanufacturing cylinder crankcases and crankshafts, the spherical shape of the piston ring on the main bearing and the connecting rod bearing must be between 2 and 4 μm. • Legal emission levels and efficient fuel consumption: Each Genuine Remanufactured Engine is checked on high-tech company test stands with regard to output, torque, fuel consumption and compliance with statutory emission levels. • Improved long-term corrosion protection and high-end appeal because the complete engine is painted after the test run.



In the right gear for transmission repairs: Genuine Remanufactured Components and Transmissions.

Every powertrain is only as efficient as the transmission that transfers its power. If the occasion arises, we therefore recommend a Mercedes-Benz Genuine Remanufactured Transmission thanks to its well-proven standard of quality and great economic efficiency.

- **Fast repair, short downtimes:** Numerous variants for many models are immediately available from the Mercedes-Benz Service Partners.
- **Great Cost effectiveness** thanks to manufactures know-how, use of genuine parts and processes of serial production.
- **High-quality remanufacturing process:** Transmissions are disassembled into individual parts, cleaned and examined. Worn or outdated parts are completely replaced with Mercedes-Benz GenuineParts.
- **Tried-and-tested longevity** as current improvements are incorporated during reprocessing.
- **Full functioning ability** is verified by a report following a test rig run.
- **Optimal fuel consumption values** and optimum shift comfort due to current transmission control unit software.
- **Environmentally friendly and favorably priced:** 98 % of old transmission components are recycled. This constitutes active environmental protection and is a cost advantage we pass on to you directly.

Our attractive transmission remanufacturing packages.

Manual transmission

Application: For complete replacement of the transmission.

Your advantages:

- Short downtimes due to rapid availability.
- Quick installation and optimum function – runs like a new transmission on the very first day!

► More information can be found on page 14.



Automatic transmission

Application: For complete replacement of the transmission.

Your advantages:

- Reduced downtimes due to rapid availability and prompt delivery.
- Quick installation possible since the Genuine Remanufactured Aggregate is 100% checked and ready to install.

► More information can be found on page 15.



Manual transmission – the swift solution with professional know-how.



- Short downtimes due to rapid availability.
- Quick installation and optimum function – runs like a new transmission on the very first day!

At a glance

Package contents

Complete Genuine Remanufactured Transmission (5-speed and 6-speed manual transmission), consisting of:

- External gearshift system connection
- New central clutch release bearing (already installed)
- Filled with oil ex works (with premium oil) with the exception of G56 and G60

Vehicle model series

- Sprinter, Vito, Viano, V-Class, Vario (T2), Vaneo
- For 5-speed and 6-speed manual transmissions

Warranty

Up to 2 years for private and 1 year for commercial customers – no mileage limit.

Please check the detailed information about product contents in VeDoc/EPC, or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.

Advantages

Availability – rapidly back on the road

- **Reduced idle times and downtimes** due to rapid availability and prompt delivery.
- **Quick installation possible** since components such as sensor and gearshift system connection have already been checked and preassembled.

Cost advantage – replacement on a tight budget

- **Minimization of downtime costs due to prompt service:** A wide range of Genuine Remanufactured Transmissions is permanently in stock and can be delivered right away.
- **Attractive offer with price advantage** thanks to parts recycling and free delivery to your Mercedes-Benz Service Partner.

New parts or new part standards – fitness program for your transmission

- **High reliability and longevity** since wear parts and other small parts are replaced by Mercedes-Benz GenuineParts, e.g., all sealing elements, all bearings and all wear parts of the synchronization system.
- **Remanufacturing of the complete Genuine Remanufactured Transmission benefits from the production processes of the new parts**, since all technological and quality-relevant product improvements from series production are incorporated.

Cleaning and examination – carefully cleaned and tested

- **Extensive cleaning for longevity and perfect functioning:** Thorough cleaning of all housing components ensures that no foreign objects can settle in places that are difficult to access.
- **Optimum function** by measuring all bearing seats and replacing worn housings by new parts: This prevents malfunctions such as “gear-jumping”.
- **Shifts like on day 1:** Functional reliability is verified in a test rig run under load with simulation of different driving situations.

Automatic transmission – the fast and economical complete solution.



- Short downtimes and non-operational times due to rapid availability.
- Quick installation and optimum function – due to the delivery of a complete and comprehensively checked automatic transmission, it runs like a new transmission on the very first day!

At a glance

Package contents

- Ready-to-install complete Genuine Remanufactured Transmissions (5-speed and 7-speed automatic transmission) including electrohydraulic steering unit.

Vehicle and engine model series

- Sprinter, Vito, Viano, V-Class, Vaneo
- For 5-speed and 7-speed automatic transmissions

Warranty

Up to 2 years for private and 1 year for commercial customers – without mileage limit.

Please check the detailed information about product contents in VeDoc/EPC, or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.

Advantages

Availability – rapidly back on the road

- **Reduced idle times and downtimes** due to immediate availability and prompt delivery.
- **Quick installation possible** since the remanufactured aggregate is 100% checked and ready to install.

Cost advantage – replacement on a tight budget

- **Minimization of downtime costs due to prompt service:** A wide range of Genuine Remanufactured Transmissions is permanently in stock and can be delivered right away.
- **Attractive offer with price advantage** thanks to parts recycling and free delivery to your Mercedes-Benz Service Partner.

New parts or new part standards – fitness program for your transmission

- **High reliability and longevity** since wear parts and other small parts are replaced by Mercedes-Benz GenuineParts, e.g., all sealing elements, bearings and wear parts.
- **Remanufacturing of the complete Genuine Remanufactured Transmission benefits from the production processes of the new parts**, since all technological and quality-relevant product improvements from series production are incorporated.

Cleaning and examination – carefully cleaned and tested

- **Extensive cleaning processes** ensure high quality standard and longevity. Thorough cleaning of all housing components ensures that no foreign objects can settle in places that are difficult to access.
- **Perfect function** by measuring all bearing seats in the transmission housing and replacing all wear parts by new parts.
- **Optimum shift quality** due to a 100% test of aggregates on the Mercedes-Benz dynamometer while simulating different driving situations.



<https://remanparts.mercedes-benz.com/vans/>

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