Range-change group – new impetus for your transmission.

- Short downtimes thanks to complete replacement of the range-change group.
- Price advantage thanks to the option of replacing the range-change group separately.

At a glance

**Package contents**

Genuine Remanufactured range-change group, consisting of:
- Electronic transmitters
- Flange
- Oil pump
- Shift cylinders

**Vehicle and engine model series**

- Actros, Axor, Arocs, Antos, Atego, Zetros
- For 9, 12 and 16-speed transmissions

Please check the detailed information about product contents in VeDoc/EPC, or contact your Mercedes-Benz Partner. The pictures and product contents are shown as examples.

Advantages

**Availability – rapidly back on the road**

- Reduced downtimes thanks to low repair effort, as the range-change group is completely replaced.

**Cost advantage – replacement on a tight budget**

- Considerably less expensive than a complete transmission – depending on the extent of the damage, replacing the range-change group makes the vehicle fit for further operation.
- Price advantage thanks to the use of Mercedes-Benz production facilities for low-cost components, including transport costs to the Mercedes-Benz Service Partner.

**New parts or new part standards – fitness program for your transmission**

- Great reliability and longevity as all wear parts are replaced with Mercedes-Benz GenuineParts, e.g. shift pistons and electronic transmitters.
- The range-change group also benefits from the production processes for new parts, for example the carbon coating for the synchronizer cones is replaced using the process for new parts.
- High product safety as bolted flange connections are tightened and recorded to the series production standard.

**Cleaning and examination – carefully cleaned and tested**

- Sophisticated tests are able to detect the slightest damage, for example the fluorescent magnetic powder crack detection system which can make even microscopic damage to the planet carrier visible.
- Optimum shift quality thanks to concentricity tested synchronizer cones.